

# Formulation Guidelines with ADDID® 230

Part of the Learning  
Journey: ESD-Coatings

**COATINO®**



# Formulation Guidelines with ADDID® 230

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ADDID® 230 consists of a formulation of solid salts and quaternary nitrogen compounds.

Due to the use in reactive coating formulations, it is necessary to follow certain formulations guidelines to provide the strongest effect combined with the best stability.

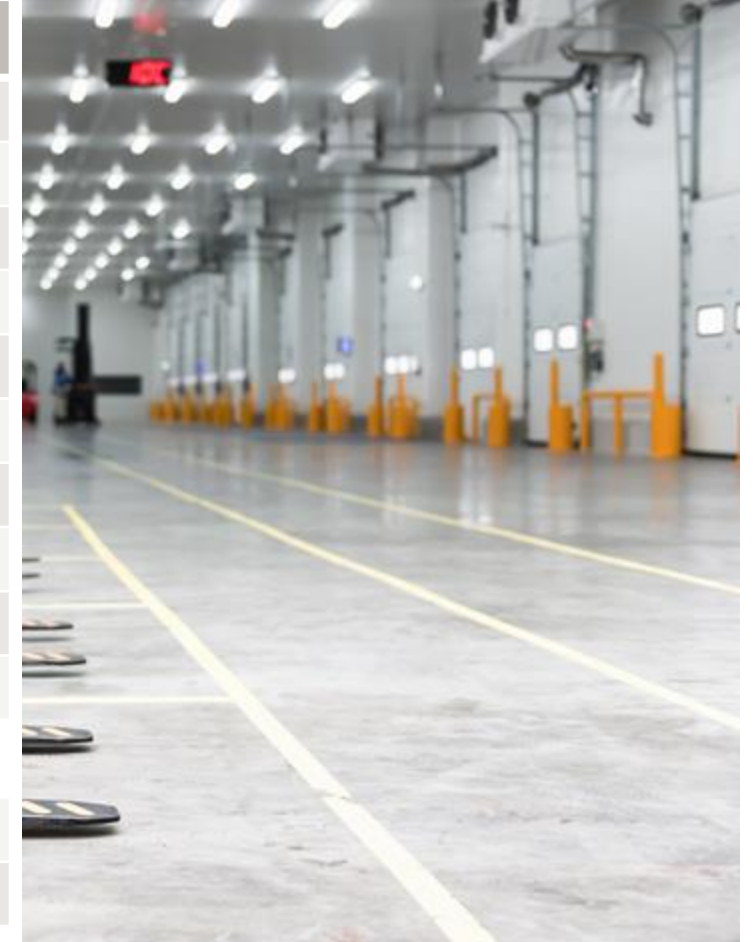
For a proper incorporation and homogeneous distribution in the formulation, it is recommended to add ADDID® 230 into the grinding stage.

For 2-pack formulations...

- based on epoxy, it is recommended to add ADDID® 230 into the amine component.
- based on polyurethane, it is recommended to add ADDID® 230 into the polyol component.

# Solvent-Free 2-Pack Epoxy ESD Guiding Formulation

Product	Pbw	Supplier
<b>Component A</b>		
EPILOX® H 10-30	32.0	LEUNA-Harze GmbH
<b>TEGO® Airex 944</b>	<b>1.30</b>	Evonik Operations GmbH
<b>TEGO® Glide B 1484</b>	<b>0.30</b>	Evonik Operations GmbH
KRONOS® 2056	13.90	KRONOS TITAN GmbH
BAYFERROX® 306	0.80	LANXESS Deutschland GmbH
BAYFERROX® 920	0.30	LANXESS Deutschland GmbH
MILLISIL® W 8	14.0	Quarzwerte GmbH
EWO Heavy-Spar	33.40	Sachtleben Minerals GmbH & Co. KG
<b>ADDID® 230</b>	<b>4.00</b>	Evonik Operations GmbH
<b>Component B</b>		
EPILOX® T 1938 / 700	64.70	LEUNA-Harze GmbH





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